

Transit Seating is a durable 100% stainless steel seating system. The seating system is ergonomic, low maintenance, recyclable, easy to disassemble and contains high recycled content. Powdercoat finishes are no- or low-VOC.

Recycled Content & Certifications

Configurations	Post-Industrial Recycled Content	Post-Consumer Recycled Content	Total Recycled Content	3 rd Party Certifications
Transit Seating, single-sided, backless, angled seat; two leg bench	61%	16%	77%	-
Transit Seating, single-sided, backless, horizontal seat; two leg bench	60%	17%	77%	-
Transit Seating, single-sided, backed, angled seat; two leg bench	60%	18%	78%	-
Transit Seating, single-sided, backed, horizontal seat; two leg bench	60%	18%	78%	-
Transit Seating, double-sided, backless, angled seat; two leg bench	61%	14%	75%	-
Transit Seating, double-sided, backless, horizontal seat; two leg bench	61%	14%	75%	-
Transit Seating, double-sided, backed, angled seat; two leg bench	61%	16%	77%	-
Transit Seating, double-sided, backed, horizontal seat; two leg bench	61%	16%	77%	-

Green Building Standards

<p>LEED® v3</p> <p><i>MR2: Construction Waste Management</i> – packaging is designed to be reusable or recyclable. See below for details.</p> <p><i>MR4: Recycled Content</i> – recycled content is shown above for two leg benches. Contact for add-on sections.</p> <p><i>MR5: Regional Materials</i> – this product is manufactured in Pittsburgh, PA. Please contact for details.</p> <p><i>IEQp2: Environmental Tobacco</i> - this product may be used to help designate a smoking area away from doors, windows, and ventilation inlets.</p>
<p>LEED v4</p> <p><i>MRp2/MR5: Construction Waste Management</i> – packaging is designed to be reusable or recyclable. See below for details.</p> <p><i>MR3: Sourcing of Raw Matls. (recycled content)</i> – recycled content is shown above for two leg benches. Contact for add-on sections.</p> <p><i>(regional materials)</i> – this product is manufactured in Pittsburgh, PA. Contact for details.</p> <p><i>EQp2: Environmental tobacco smoke control</i> - this product may be used to help designate a smoking area away from doors, windows, & ventilation inlets.</p> <p><i>EQ2: Low-emitting Materials</i> – inherently non-emitting sources. Contact for details.</p>
<p>Green Globes™</p> <p><i>3.5.4.1 Construction Waste</i> – packaging is designed to be reusable or recyclable. See below for details.</p> <p><i>3.5.6.3 Deconstruction and Disassembly</i> – this product can be disassembled to separate recyclable components.</p> <p><i>3.7.2.1 Volatile Organic Compounds</i> - inherently non-emitting sources. Contact for details.</p> <p><i>3.7.2.9 Other Indoor Pollutants (Tobacco...)</i> - this product may be used to help designate a smoking area away from doors, windows, & ventilation inlets.</p>
<p>Estidama Pearl Rating System: Design & Construction, Version 1.0</p> <p><i>LBi-R2: Smoking Control</i> - this product may be used to help designate a smoking area away from doors, windows, and ventilation inlets.</p> <p><i>LBi-2.5: Material Emissions: Formaldehyde Reduction</i> – inherently non-emitting sources. Contact for details.</p> <p><i>SM-R1: Hazardous Material Elimination</i> – product contains no ACMs and no CCA-treated timber.</p> <p><i>SM-R2/SM-13: Construction Waste Management</i> - packaging is designed to be reusable or recyclable. See below for details.</p>
<p>SITES v2 Rating System</p> <p><i>Materials C5.3: Design for adaptability and disassembly</i> - this product can be disassembled to separate recyclable components.</p> <p><i>Materials C5.5: Use recycled content materials</i> - recycled content is shown above for two leg benches. Contact for add-on sections.</p> <p><i>Materials C5.6: Use regional materials</i> - this product is manufactured in Pittsburgh, PA. Contact for extraction information.</p> <p><i>HHWB C6.10: Minimize exposure to environmental tobacco smoke (ETS)</i> - this product may be used to help designate a smoking area away from doors, windows, and ventilation inlets.</p> <p><i>Construction C7.5: Divert construction and demolition materials from disposal</i> - packaging is designed to be reusable or recyclable. See below for details.</p>

Green Building Standards continued

WELL Building Standard
<i>Air – 11. Fundamental material safety</i> – this product does not contain asbestos, lead or mercury. Please contact for details.
<i>Air – 25. Toxic material reduction</i> – this product does not contain PFCs, halogenated flame retardants, phthalates, isocyanate-based polyurethane or urea-formaldehyde. Please contact for details.
<i>Fitness – 67. Exterior active design</i> – this product can help support occupant activity.

Product Materials

Material	Description	Maintenance (0-5)*	Inherent Value (0-5)**	Biodegradable	Corrosion/Wear Resistant	Rapidly Renewable	Recyclable	Scratch Resistant
Stainless Steel	Steel that is alloyed with chromium and other metals to improve corrosion-resistance.	3	4		x		x	
*Maintenance ratings are assigned as follows: 0 – High level of maintenance required to keep up product performance and aesthetics; 5 – Absolutely no maintenance required to keep up product’s visual appearance and performance characteristics;								
**Inherent value ratings are assigned based on the material’s scrap value: 0 – No scrap value, or negative scrap value, and/or no scrap market; 5 – High scrap value, accompanied by robust scrap market								

Processes

Process	Description
Casting	The process of creating a solid object by pouring molten metal into a mold and allowing it to cool.
Cutting	A variety of methods may be used to cut through various materials.
Forming	A mechanical process used to alter the shape of metal.
Metal Finishing	Applied using grinding/sanding or polishing wheels. Finishing produces a grained/brushed or mirror-like finish on the surface, and depending on the material will increase corrosion resistance.
Powdercoating	A solvent-free finishing method in which electrically charged particles of pigmented resins are sprayed onto a product. Electrical grounding of the coated object causes the charged powder to adhere to the surface. When baked in a curing oven the deposited powder melts and fuses together to form a durable, cross-linked coating.
Sand Blasting	The process of smoothing, shaping and cleaning a hard surface by forcing solid particles across that surface at high speeds to provide an even finish.
Steel Making	Steel and stainless steel are made in one of two types of furnace: a Basic Oxygen Furnace (BOF) or an Electric Arc Furnace (EAF). A BOF is used to make steel from iron ore or from scrap steel; an EAF is used primarily to reprocess scrap steel.
Welding	A process that joins two similar metals by causing coalescence. Usually accomplished by melting the work pieces and adding a filler material to form a pool of molten metal that cools to become a strong joint.

Packaging Materials

Material	Type	Description	Disposal
Cardboard	Box	Small or light products are packaged in cardboard boxes. Reused for shipping.	Reuse/Recycle
Cardboard	Honeycomb	Honeycomb is used to protect the product during shipping.	Reuse/Recycle
Foam	Sheets	Micro foam sheets are used to protect the finish on products.	Reuse
Steel	Band	Banding is used to keep products secured to a pallet during transport.	Recycle
Wood	Pallet	Used in shipping. Reused onsite until no longer serviceable, then recycled.	Reuse/Recycle

Transport

Method	Type	Description
Boat	Overseas	Some product components are shipped by cargo ship from overseas.
Ground	Truck/Rail	Some incoming shipments and almost all outgoing shipments to customers are sent via ground transportation. This can include truck and often rail transport depending on the final destination. We are an EPA SmartWay® Transport Partner.

Maintenance & Use

Maintenance or Use	Description	Chemicals Required
Clean with Water and Mild Cleaner	This product requires a damp cloth and a mild, nontoxic cleaner for maintenance.	Mild, water-based cleaner
Ergonomic	Product is designed for ergonomic use, which will contribute to service life.	N/A
Tobacco Smoke Control	This product may be used to help designate a smoking area away from doors, windows, and ventilation inlets.	N/A
Wood Finishing	Wood in this product can be allowed to weather, but must be refinished with wood oil to retain the original look.	Wood oil

Disposal

Method	Description
Biodegradable	Wood components of this product are biodegradable.
Disassemble	Product can be disassembled to separate recyclable components.
Recyclable - Fully	Product is fully recyclable.
Recycling - Scrap	Materials can be sold for scrap.
Reuse	This item can be reused in the same or different function.

Forms+Surfaces is dedicated to environmental responsibility. We maintain an Environmental Management System and are continually working to improve our impact through efficiency, material selection, vendor education, employee involvement, and an unwavering commitment to being exemplary corporate citizens. If you would like additional information on our Environmental Management System or our company environmental initiatives and policies, please feel free to contact our Sustainability Team at green@forms-surfaces.com.