

Dash Bench is constructed of TENSL ultra high performance concrete (UHPC) and powdercoated aluminum. TENSL UHPC provides exceptional strength and durability and is composed primarily of natural materials. The bench has an extremely long service life requiring minimal maintenance. Dash Bench components can be disassembled at the end of life and are fully recyclable.

Recycled Content & Certifications

Configurations	Post-Industrial Recycled Content	Post-Consumer Recycled Content	Total Recycled Content	3 rd Party Certifications
Dash Bench	8%	0%	8%	-

Green Building Standards

<p>LEED® v3</p> <p><i>MR2: Construction Waste Management</i> – packaging is designed to be reusable or recyclable. Contact for details.</p> <p><i>MR4: Recycled Content</i> – this product contains recycled material. Recycled content is shown above for all standard options.</p> <p><i>MR5: Regional Materials</i> – this product is manufactured in Pittsburgh, PA. Contact for extraction information.</p> <p><i>IEQp2: Environmental Tobacco</i> - this product may be used to help designate a smoking area away from doors, windows, and ventilation inlets.</p>
<p>LEED v4</p> <p><i>MRp2/MR5: Construction Waste Management</i> – packaging is designed to be reusable or recyclable. Contact for details.</p> <p><i>MR3: Sourcing of Raw Materials (recycled content)</i> – this product contains recycled material. Recycled content is shown above for all standard options.</p> <p><i>(regional materials)</i> – this product is manufactured in Pittsburgh, PA. Contact for extraction information.</p> <p><i>EQp2: Environmental tobacco smoke control</i> - this product may be used to help designate a smoking area away from doors, windows, & ventilation inlets.</p>
<p>Green Globes™</p> <p><i>3.5.4.1 Construction Waste</i> – packaging is designed to be reusable or recyclable. Contact for details.</p> <p><i>3.5.6.3 Deconstruction and Disassembly</i> – this product can be disassembled to separate recyclable components</p> <p><i>3.7.2.9 Other Indoor Pollutants (Tobacco...)</i> - this product may be used to help designate a smoking area away from doors, windows, & ventilation inlets.</p>
<p>Estidama Pearl Rating System: Design & Construction, Version 1.0</p> <p><i>LBI-R2: Smoking Control</i> - this product may be used to help designate a smoking area away from doors, windows, and ventilation inlets.</p> <p><i>SM-R1: Hazardous Material Elimination</i> – product contains no ACMs and no CCA-treated timber</p> <p><i>SM-R2/SM-13: Construction Waste Management</i> - packaging is designed to be reusable or recyclable. Contact for details.</p>
<p>SITES v2 Rating System</p> <p><i>Materials C5.3: Design for adaptability and disassembly</i> - this product can be disassembled to separate recyclable components</p> <p><i>Materials C5.5: Use recycled content materials</i> - this product contains recycled material. Recycled content is shown above for all standard options.</p> <p><i>Materials C5.6: Use regional materials</i> - this product is manufactured in Pittsburgh, PA. Contact for extraction information.</p> <p><i>HHWB C6.10: Minimize exposure to environmental tobacco smoke (ETS)</i> - this product may be used to help designate a smoking area away from doors, windows, and ventilation inlets.</p> <p><i>Construction C7.5: Divert construction and demolition materials from disposal</i> - packaging is designed to be reusable or recyclable. Contact for details.</p>
<p>WELL Building Standard</p> <p><i>Air – 11. Fundamental material safety</i> – this product does not contain asbestos, lead or mercury. Please contact for details.</p> <p><i>Air – 25. Toxic material reduction</i> – this product does not contain PFCs, halogenated flame retardants, phthalates, isocyanate-based polyurethane or urea-formaldehyde. Please contact for details.</p> <p><i>Fitness – 67. Exterior active design</i> – this product can help support occupant activity.</p>

Product Materials

Material	Description	Maintenance (0-5)*	Inherent Value (0-5)**	Biodegradable	Corrosion/Wear Resistant	Rapidly Renewable	Recyclable	Scratch Resistant
Aluminum	Corrosion-resistant metal that is suitable for many fabrication methods.	3	3		x		x	
TENSL UHPC	Densely packed concrete matrix with strong chemical bonds and low water absorption yielding extremely high compressive, tensile and flexural strength. Exhibits a ceramic-like surface with integral pigment that stands up to water, salt and corrosive environmental contaminants.	5	1		x		x	x

*Maintenance ratings are assigned as follows: 0 – High level of maintenance required to keep up product performance and aesthetics; 5 – Absolutely no maintenance required to keep up product’s visual appearance and performance characteristics;

**Inherent value ratings are assigned based on the material’s scrap value: 0 – No scrap value, or negative scrap value, and/or no scrap market; 5 – High scrap value, accompanied by robust scrap market

Processes

Process	Description
Aluminum Making	A two-step process by which the aluminum is first dissolved in a caustic bath and then precipitated out in crystals. This two-step process can be circumvented by using recycled scrap that is melted down to form new parts.
Aluminum Treatment	Aluminum receives a treatment to improve corrosion resistance and coating adhesion.
Concrete Casting	Process of mixing concrete, filling molds, and curing the material in ambient or moderately climate-controlled environment.
Concrete Mold Making	Process of constructing reusable molds for forming concrete from a variety of materials, including wood, metal, and composites.
Powdercoating	A solvent-free finishing method in which electrically charged particles of pigmented resins are sprayed onto a product. Electrical grounding of the coated object causes the charged powder to adhere to the surface. When baked in a curing oven the deposited powder melts and fuses together to form a durable, cross-linked coating.

Packaging Materials

Material	Type	Description	Disposal
Cardboard	Box	Small or light products are packaged in cardboard boxes. Reused for shipping.	Reuse/Recycle
Cardboard	Honeycomb	Honeycomb is used to protect the product during shipping.	Reuse/Recycle
Foam	Sheets	Micro foam sheets are used to protect the finish on products.	Reuse
Steel	Band	Banding is used to keep products secured to a pallet during transport.	Recycle
Wood	Pallet	Used in shipping. Reused onsite until no longer serviceable, then recycled.	Reuse/Recycle

Transport

Method	Type	Description
Boat	Overseas	Some product components are shipped by cargo ship from overseas.
Ground	Truck/Rail	Some incoming shipments and almost all outgoing shipments to customers are sent via ground transportation. This can include truck and often rail transport depending on the final destination. We are an EPA SmartWay® Transport Partner.

Maintenance & Use

Maintenance or Use	Description	Chemicals Required
Clean with Water and Mild Cleaner	This product requires a damp cloth and a mild, nontoxic cleaner for maintenance.	Mild, water-based cleaner
Ergonomic	Product is designed for ergonomic use, which will contribute to service life.	N/A

Disposal

Method	Description
Disassemble	Product can be disassembled to separate recyclable components.
Recyclable - Fully	All product components can be recycled.
Recycling - Scrap	Aluminum components can be sold for scrap.
Reuse	This item can be reused in the same or different function.

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