

Hudson Benches are durable, ergonomic, low maintenance and easy to disassemble. The bench is made of FSC® 100% Ipé hardwood. FSC 100% means that 100% of the wood is responsibly sourced from forests certified by the Forest Stewardship Council, which is recognized as the gold standard of forest management.

**Recycled Content & Certifications**

<b>Configurations</b>	<b>Post-Industrial Recycled Content</b>	<b>Post-Consumer Recycled Content</b>	<b>Total Recycled Content</b>	<b>3<sup>rd</sup> Party Certifications</b>
Hudson Bench, 6 foot, freestanding	0%	0%	0%	FSC 100%
Hudson Bench, 6 foot, surface mount	3%	0%	3%	FSC 100%
Hudson Bench, 8 foot, freestanding	0%	0%	0%	FSC 100%
Hudson Bench, 8 foot, surface mount	3%	0%	3%	FSC 100%

FSC License Code: FSC-C004453

**Green Building Standards**

<p><b>LEED® v3</b></p> <p><i>MR2: Construction Waste Management</i> – packaging is designed to be reusable or recyclable. See below for details.</p> <p><i>MR4: Recycled Content</i> – this product may contain recycled material. Recycled content is shown above for all standard options.</p> <p><i>MR5: Regional Materials</i> – this product is manufactured in Pittsburgh, PA. Contact for details.</p> <p><i>MR7: Certified Wood</i> – ipé wood used in this product is certified by the Forest Stewardship Council (SCS-COC-001461).</p>
<p><b>LEED v4</b></p> <p><i>MRp2/MR5: Construction Waste Management</i> – packaging is designed to be reusable or recyclable. See below for details.</p> <p><i>MR3: Sourcing of Raw Materials (wood)</i> – ipé wood used in this product is certified by the Forest Stewardship Council (SCS-COC-001461).  <i>(recycled content)</i> – this product may contain recycled material. Recycled content is shown above for all standard options.  <i>(regional materials)</i> – this product is manufactured in Pittsburgh, PA. Contact for details.</p> <p><i>MR4: Material Ingredients</i> – this product has a Health Product Declaration. Contact for details.</p> <p><i>EQ2: Low-emitting Materials</i> – inherently non-emitting sources. Contact for details.</p>
<p><b>Green Globes™</b></p> <p>3.5.2.2 <i>Interior Fit-Outs</i> – ipé wood used in this product is certified by the Forest Stewardship Council (SCS-COC-001461).</p> <p>3.5.4.1 <i>Construction Waste</i> – packaging is designed to be reusable or recyclable. See below for details.</p> <p>3.5.6.3 <i>Deconstruction and Disassembly</i> – this product can be disassembled to separate recyclable components.</p> <p>3.7.2.1 <i>Volatile Organic Compounds</i> - inherently non-emitting sources. Contact for details.</p>
<p><b>Estidama Pearl Rating System: Design &amp; Construction, Version 1.0</b></p> <p><i>LBI-2.5: Material Emissions: Formaldehyde Reduction</i> – inherently non-emitting sources. Contact for details.</p> <p><i>SM-R1: Hazardous Material Elimination</i> – product contains no ACMs and no CCA-treated timber.</p> <p><i>SM-R2/SM-13: Construction Waste Management</i> - packaging is designed to be reusable or recyclable. See below for details.</p> <p><i>SM-12: Reused or Certified Timber</i> – ipé wood used in this product is certified by the Forest Stewardship Council (SCS-COC-001461).</p>
<p><b>SITES v2 Rating System</b></p> <p><i>Materials P5.1: Wood from threatened tree species</i> – ipé wood used in this product is certified by the Forest Stewardship Council (SCS-COC-001461).</p> <p><i>Materials C5.3: Design for adaptability and disassembly</i> - this product can be disassembled to separate recyclable components.</p> <p><i>Materials C5.5: Use recycled content materials</i> - this product may contain recycled material. Recycled content is shown above for all standard options.</p> <p><i>Materials C5.6: Use regional materials</i> - this product is manufactured in Pittsburgh, PA. Contact for extraction information.</p> <p><i>Materials C5.7: Responsible extraction of raw matls.</i> – ipé wood used in this product is certified by the Forest Stewardship Council (SCS-COC-001461).</p> <p><i>Materials C5.8: Support transparency and safer chemistry</i> - this product has a Health Product Declaration. Contact for details.</p> <p><i>Construction C7.5: Divert construction and demolition materials from disposal</i> - packaging is designed to be reusable or recyclable. See below for details.</p>

**Product Materials**

Material	Description	Maintenance (0-5)*	Inherent Value (0-5)**	Biodegradable	Corrosion/Wear Resistant	Rapidly Renewable	Recyclable	Scratch Resistant
Stainless Steel	Steel that is alloyed with chromium and other metals to improve corrosion-resistance. Formed by rolling or extruding.	3	4		x		x	
Steel	Plain steel that is alloyed primarily with carbon in varying concentrations. Requires a secondary finish coating for corrosion-resistance.	3	3				x	
Wood – Ipé	Tropical hardwood valued for its appearance, strength, and high resistance to insects and decay. Native to Central and South America.	3	1	x			x	

\*Maintenance ratings are assigned as follows: 0 – High level of maintenance required to keep up product performance and aesthetics; 5 – Absolutely no maintenance required to keep up product’s visual appearance and performance characteristics;

\*\*Inherent value ratings are assigned based on the material’s scrap value: 0 – No scrap value, or negative scrap value, and/or no scrap market; 5 – High scrap value, accompanied by robust scrap market

**Processes**

Process	Description
Cutting	A variety of methods may be used to cut through various materials.
Machining	A form of subtractive or additive manufacturing often requiring specialty tooling to physically remove or add material to achieve a desired geometry.
Powdercoating	A solvent-free finishing method in which electrically charged particles of pigmented resins are sprayed onto a product. Electrical grounding of the coated object causes the charged powder to adhere to the surface. When baked in a curing oven the deposited powder melts and fuses together to form a durable, cross-linked coating
Steel Making	Steel and stainless steel are made in one of two types of furnace: a Basic Oxygen Furnace (BOF) or an Electric Arc Furnace (EAF). A BOF is used to make steel from iron ore or from scrap steel; an EAF is used primarily to reprocess scrap steel.
Welding	A process that joins two similar metals by causing coalescence. Usually accomplished by melting the work pieces and adding a filler material to form a pool of molten metal that cools to become a strong joint.
Wood Finishing	Wood is cut and sanded smooth. Finishes are applied to adjust the wood’s color, enhance its appearance or to protect it from staining or weathering.
Wood Processing	Wood milled from trees and turned into lumber.
Zinc Plating	Material is dipped into a solution and coated using an electronic charge; yellow zinc is applied to the surface to increase corrosion resistance.

**Packaging Materials**

Material	Type	Description	Disposal
Cardboard	Box	Small or light products are packaged in cardboard boxes. Reused for shipping.	Reuse/Recycle
Foam	Sheets	Micro foam sheets are used to protect the finish on products.	Reuse
Plastic	Band	Banding is used to keep products secured to a pallet during transport.	Recycle
Plastic	Shrink wrap	Shrink wrap is used to protect the finish on products and also to hold padding to products.	Recycle
Steel	Band	Banding is used to keep products secured to a pallet during transport.	Recycle
Wood	Crate	Wood crates are reused when possible. Wood scraps are recycled into mulch.	Reuse/Recycle
Wood	Pallet	Used in shipping. Reused onsite until no longer serviceable, then recycled.	Reuse/Recycle

**Transport**

Method	Type	Description
Boat	Overseas	Some product components are shipped by cargo ship from overseas.
Ground	Truck/Rail	Some incoming shipments and almost all outgoing shipments to customers are sent via ground transportation. This can include truck and often rail transport depending on the final destination. We are an EPA SmartWay® Transport Partner.

**Maintenance & Use**

Maintenance or Use	Description	Chemicals Required
Clean with Water and Mild Cleaner	This product requires a damp cloth and a mild, nontoxic cleaner for maintenance.	Mild, water-based cleaner
Ergonomic	Product is designed for ergonomic use, which will contribute to service life.	N/A
Wood Finishing	Wood in this product can be allowed to weather, but must be refinished with wood oil to retain the original look.	Wood oil

**Disposal**

Method	Description
Biodegradable	Wood components of this product are biodegradable.
Disassemble	Product can be disassembled to separate recyclable components.
Recyclable - Fully	All product components can be recycled.
Recycling - Scrap	Materials can be sold for scrap.
Reuse	This item can be reused in the same or different function.

**SUMMARY**

Category Type	Property/Component	6 foot, freestanding	6 foot, surface mount	8 foot, freestanding	8 foot, surface mount
Basic	Post-Industrial Recycled Content	0%	3%	0%	3%
Basic	Post-Consumer Recycled Content	0%	0%	0%	0%
Basic	Total Recycled Content	0%	3%	0%	3%
Basic	3rd Party Cert	FSC 100%	FSC 100%	FSC 100%	FSC 100%
LEED v3	MR: Construction Waste Management	x	x	x	x
LEED v3	MR: Recycled Content		x		x
LEED v3	MR: Regional Materials	Contact	Contact	Contact	Contact
LEED v3	MR: Certified Wood	x	x	x	x
LEED v4	MR: Construction Waste Management	x	x	x	x
LEED v4	MR: Sourcing of Raw Matls...wood	x	x	x	x
LEED v4	MR: Sourcing of Raw Matls...recycled		x		x
LEED v4	MR: Sourcing of Raw Matls...regional matls	Contact	Contact	Contact	Contact
LEED v4	MR: Material Ingredients	Contact	Contact	Contact	Contact
LEED v4	EQ: Low-emitting Materials	Contact	Contact	Contact	Contact
Green Globes	3.5.2.2 Interior Fit-Outs - wood	x	x	x	x
Green Globes	3.5.4.1 Construction Waste	x	x	x	x
Green Globes	3.5.6.3 Deconstruction and Disassembly	x	x	x	x
Green Globes	3.7.2.1 Volatile Organic Compounds	Contact	Contact	Contact	Contact
ESTIDAMA	LBI: Material Emissions	Contact	Contact	Contact	Contact
ESTIDAMA	SM: Hazardous Material Elimination	x	x	x	x
ESTIDAMA	SM: Construction Waste Management	x	x	x	x

**SUMMARY continued**

Category Type	Property/Component	6 foot, freestanding	6 foot, surface mount	8 foot, freestanding	8 foot, surface mount
ESTIDAMA	SM: Reused or Certified Timber	x	x	x	x
SITES	Materials: Design for disassembly	x	x	x	x
SITES	Materials: Recycled content materials		x		x
SITES	Materials: Regional materials	Contact	Contact	Contact	Contact
SITES	Materials: Transparency and safer chemistry	Contact	Contact	Contact	Contact
SITES	Construction: Divert construction materials	x	x	x	x
Materials	Stainless Steel	x	x	x	x
Materials	Steel	x	x	x	x
Materials	Wood – ipé	x	x	x	x
Processes	Cutting	x	x	x	x
Processes	Machining	x	x	x	x
Processes	Powdercoating		x		x
Processes	Steel Making	x	x	x	x
Processes	Welding	x	x	x	x
Processes	Wood Finishing	x	x	x	x
Processes	Wood Processing	x	x	x	x
Processes	Zinc Plating		x		x
Packaging	Cardboard - Box	x	x	x	x
Packaging	Foam Sheets	x	x	x	x
Packaging	Plastic - Band	x	x	x	x
Packaging	Plastic – Shrink wrap	x	x	x	x
Packaging	Steel – Band	x	x	x	x
Packaging	Wood – Crate	x	x	x	x
Packaging	Wood – Pallet	x	x	x	x
Transport	Boat - Overseas	x	x	x	x
Transport	Ground – Truck/Rail	x	x	x	x
Maintenance & Use	Clean with Water and Mild Cleaner	x	x	x	x
Maintenance & Use	Ergonomic	x	x	x	x
Maintenance & Use	Wood Finishing	x	x	x	x
Disposal	Biodegradable	x	x	x	x
Disposal	Disassemble	x	x	x	x
Disposal	Recyclable - Fully	x	x	x	x
Disposal	Recycling - Scrap	x	x	x	x
Disposal	Reuse	x	x	x	x

Forms+Surfaces is dedicated to environmental responsibility. We maintain an Environmental Management System and are continually working to improve our impact through efficiency, material selection, vendor education, employee involvement, and an unwavering commitment to being exemplary corporate citizens. If you would like additional information on our Environmental Management System or our company environmental initiatives and policies, please feel free to contact our Sustainability Team at [green@forms-surfaces.com](mailto:green@forms-surfaces.com).