

Vaya Bench is constructed of durable materials. The frame is comprised of 100% recyclable solid cast aluminum containing high recycled content. The seat slats are FSC® 100% Cumaru hardwood with a natural oiled finish. All powdercoat finishes are low- or no-VOC. The bench is ergonomic, low maintenance and easy to disassemble.

Recycled Content & Certifications

Configurations	Post-Industrial Recycled Content	Post-Consumer Recycled Content	Total Recycled Content	3rd Party Certifications
Vaya Bench, 4 foot, backed, FSC® 100% Cumaru hardwood slat	30%	5%	35%	FSC 100%

FSC License Code: FSC-C004453

Green Building Standards

LEED® v3
<i>MR2: Construction Waste Management</i> – packaging is designed to be reusable or recyclable. See below for details.
<i>MR4: Recycled Content</i> – this product contains recycled material. Recycled content is shown above for all standard options.
<i>MR5: Regional Materials</i> – this product is manufactured in Pittsburgh, PA. Contact for extraction information.
<i>MR7: Certified Wood</i> - wood used in this product is certified by the Forest Stewardship Council (SCS-COC-001461).
<i>IEQp2: Environmental Tobacco</i> – this product may be used to help designate a smoking area away from doors, windows, and ventilation inlets.
LEED v4
<i>MRp2/MR5: Construction Waste Management</i> – packaging is designed to be reusable or recyclable. See below for details.
<i>MR3: Sourcing of Raw Materials (wood)</i> – wood used in this product is certified by the Forest Stewardship Council (SCS-COC-001461). (recycled content) – this product contains recycled material. Recycled content is shown above for all standard options. (regional materials) – this product is manufactured in Pittsburgh, PA. Contact for extraction information.
<i>EQp2: Environmental tobacco smoke control</i> - this product may be used to help designate a smoking area away from doors, windows, & ventilation inlets.
<i>EQ2: Low-emitting Materials</i> – inherently non-emitting sources. Contact for details.
Green Globes™
<i>3.5.2.2 Interior Fit-Outs</i> - wood used in this product is certified by the Forest Stewardship Council (SCS-COC-001461).
<i>3.5.4.1 Construction Waste</i> – packaging is designed to be reusable or recyclable. See below for details.
<i>3.5.6.3 Deconstruction and Disassembly</i> – this product can be disassembled to separate recyclable components
<i>3.7.2.1 Volatile Organic Compounds</i> - inherently non-emitting sources. Contact for details.
<i>3.7.2.9 Other Indoor Pollutants (Tobacco...)</i> - this product may be used to help designate a smoking area away from doors, windows, & ventilation inlets.
Estidama Pearl Rating System: Design & Construction, Version 1.0
<i>LBi-R2: Smoking Control</i> - this product may be used to help designate a smoking area away from doors, windows, and ventilation inlets.
<i>LBi-2.5: Material Emissions: Formaldehyde Reduction</i> – inherently non-emitting sources. Contact for details.
<i>SM-R1: Hazardous Material Elimination</i> – product contains no ACMs and no CCA-treated timber
<i>SM-R2/SM-13: Construction Waste Management</i> - packaging is designed to be reusable or recyclable. See below for details.
<i>SM-4: Design for Disassembly</i> - this product can be disassembled to separate recyclable components
<i>SM-12: Reused or Certified Timber</i> - wood used in this product is certified by the Forest Stewardship Council (SCS-COC-001461).
SITES v2 Rating System
<i>Materials P5.1: Threatened tree species</i> – hardwood used in this product is certified FSC 100% by the Forest Stewardship Council (SCS-COC-001461).
<i>Materials C5.3: Design for adaptability and disassembly</i> - this product can be disassembled to separate recyclable components.
<i>Materials C5.5: Use recycled content materials</i> - this product contains recycled material. Recycled content is shown above for all standard options.
<i>Materials C5.6: Use regional materials</i> - this product is manufactured in Pittsburgh, PA. Contact for extraction information.
<i>Materials C5.7: Responsible extraction of raw materials</i> - hardwood used in this product is certified FSC 100% by the Forest Stewardship Council (SCS-COC-001461).
<i>HHWB C6.10: Minimize exposure to environmental tobacco smoke (ETS)</i> - this product may be used to help designate a smoking area away from doors, windows, and ventilation inlets.

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Green Building Standards continued

SITES v2 Rating System
<i>Construction C7.5: Divert construction and demolition materials from disposal - packaging is designed to be reusable or recyclable. See below for details.</i>
WELL Building Standard
<i>Air – 11. Fundamental material safety – please contact for details.</i>
<i>Air – 25. Toxic material reduction – please contact for details.</i>
<i>Air – 28: Cleanable Environment – aluminum armrests are smooth, corrosion-resistant and easily sanitized to maintain cleanliness.</i>
<i>Fitness – 67. Exterior active design – this product can help support occupant activity.</i>

Product Materials

Material	Description	Maintenance (0-5)*	Inherent Value (0-5)**	Biodegradable	Corrosion/Wear Resistant	Rapidly Renewable	Recyclable	Scratch Resistant
Aluminum	Corrosion-resistant metal that is suitable for many fabrication methods.	3	3		x		x	
Wood – Cumaru	Tropical hardwood valued for its appearance, strength, and high resistance to insects and decay. Native to Central and South America.	3	1	x				

*Maintenance ratings are assigned as follows: 0 – High level of maintenance required to keep up product performance and aesthetics; 5 – Absolutely no maintenance required to keep up product’s visual appearance and performance characteristics;

**Inherent value ratings are assigned based on the material’s scrap value: 0 – No scrap value, or negative scrap value, and/or no scrap market; 5 – High scrap value, accompanied by robust scrap market

Processes

Process	Description
Aluminum Making	A two-step process by which the aluminum is first dissolved in a caustic bath and then precipitated out in crystals. This two-step process can be circumvented by using recycled scrap that is melted down to form new parts.
Aluminum Treatment	Aluminum receives a treatment to improve corrosion resistance and coating adhesion.
Casting	The process of creating a solid object by pouring molten metal into a mold and allowing it to cool.
Powdercoating	A solvent-free finishing method in which electrically charged particles of pigmented resins are sprayed onto a product. Electrical grounding of the coated object causes the charged powder to adhere to the surface. When baked in a curing oven the deposited powder melts and fuses together to form a durable, cross-linked coating
Sand Blasting	The process of smoothing, shaping and cleaning a hard surface by forcing solid particles across that surface at high speeds to provide an even finish.
Wood Finishing	Wood is cut and sanded smooth. Finishes are applied to adjust the wood’s color, enhance its appearance or to protect it from staining or weathering.
Wood Processing	Wood milled from trees and turned into lumber.

Packaging Materials

Material	Type	Description	Disposal
Cardboard	Box	Small or light products products are packaged in cardboard boxes. Reused for shipping.	Reuse/Recycle
Cardboard	Honeycomb	Honeycomb is used to protect the product during shipping.	Reuse/Recycle
Foam	Sheets	Micro foam sheets are used to protect the finish on products.	Reuse
Metal or Plastic	Band	Banding is used to keep products secured to a pallet during transport.	Recycle
Wood	Pallet	Used in shipping. Reused onsite until no longer serviceable, then recycled.	Reuse/Recycle

Transport

Method	Type	Description
Boat	Overseas	Some product components are shipped by cargo ship from overseas
Ground	Truck/Rail	Some incoming shipments and almost all outgoing shipments to customers are sent via ground transportation. This can include truck and often rail transport depending on the final destination. We are an EPA SmartWay® Transport Partner.

Maintenance & Use

Maintenance or Use	Description	Chemicals Required
Clean with Water and Mild Cleaner	This product requires a damp cloth and a mild, nontoxic cleaner for maintenance.	Mild, water-based cleaner
Ergonomic	Product is designed for ergonomic use, which will contribute to service life.	NA
Tobacco Smoke Control	This product may be used to help designate a smoking area away from doors, windows, and ventilation inlets.	N/A
Wood Finishing	Wood in this product can be allowed to weather, but must be refinished with wood oil to retain the original look.	Wood oil

Disposal

Method	Description
Biodegradable	Some components of this product are biodegradable
Disassemble	Product can be disassembled to separate recyclable components
Recyclable - Fully	Product components are fully recyclable
Recycling - Scrap	Materials can be sold for scrap
Reuse	This item can be reused in the same or different function

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