TANGENT™ TABLE ENSEMBLE

FREESTANDING INSTALLATION INSTRUCTIONS

MATERIALS INCLUDED

- 7/32" hex bit for tamper-resistant screws

TOOLS NEEDED

- 3/16" hex key
- Hammer drill
- Loctite

STEP BY STEP FOR ALL FREESTANDING TANGENT TABLE ENSEMBLES (SETAN-4BS SHOWN)

1. Attach legs to central hub
   - Attach legs to central hub with 1/4"-20 x 3/4" flat socket-cap screws (a) using drill and 7/32" hex bit for tamper-resistant screws (provided).

2. Attach top bracket to legs
   - Attach top bracket to legs with 1/4"-20 x 3/4" flat socket-cap screws (a) using drill and 7/32" hex bit for tamper-resistant screws.

3. Attach table top to top bracket
   - Attach table top to top bracket with 3/8"-16 x 3/4" button head cap screws (b) using drill and 7/32" hex bit for tamper-resistant screws. Note that 4-seat ensembles will use 8 flat socket-cap screws, and 6-seat ensembles will use 6 flat socket-cap screws.

4. Attach seats to seat cradle brackets
   - Attach seats to seat cradle brackets with 3/8"-16 x 3/4" button head cap screws (b) using a drill and 7/32" hex bit for tamper-resistant screws. Note that the indicator arrow on the seat cradle bracket should be pointing towards the front of the seat.
STEP BY STEP FOR ALL FREESTANDING TANGENT TABLE ENSEMBLES (SETAN-4BS SHOWN)

5. Attach seats to legs
   - Attach seat cradles to legs with 3/8”-16 x 1” flat socket cap screws (c) using a drill and 7/32” hex bit for tamper-resistant screws.

6. Tighten screws
   - Tighten all screws until snug.